



United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/896,999	07/02/2001	Koichiro Kezuka	09792909-5106	1156
7590 04/15/2004		EXAMINER		
David R. Metzger			WILLS, MONIQUE M	
SONNENSCHEIN NATH & ROSENTHAL			ART UNIT	PAPER NUMBER
P.O. BOX # 061080			ARTONII	FAFER NUMBER
Wacker Drive Station, Sears Tower			1746	
Chicago, IL 60606-1080			DATE MAILED: 04/15/2004	

Please find below and/or attached an Office communication concerning this application or proceeding.

		٠.	-(
	Applicati n N .	Applicant(s)	
	09/896,999	KEZUKA ET AL.	
Offic Action Summary	Examin r	Art Unit	
	Wills M Monique	1746	
The MAILING DATE of this communication app Peri df r Reply	pears on the cover sheet with th	corresp ndence address	
A SHORTENED STATUTORY PERIOD FOR REPL' THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a repl If NO period for reply is specified above, the maximum statutory period of Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be y within the statutory minimum of thirty (30) o will apply and will expire SIX (6) MONTHS from the cause the application to become ABANDO	timely filed days will be considered timely, om the mailing date of this communication. NED (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) filed on <u>02 O</u>	october 2003.		
2a)⊠ This action is FINAL . 2b)☐ This	action is non-final.		
3) Since this application is in condition for alloward closed in accordance with the practice under E	•		
Disposition of Claims			
4) ☐ Claim(s) 1-44 is/are pending in the application. 4a) Of the above claim(s) is/are withdray 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-44 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/o	wn from consideration.		
Application Papers			
9)☐ The specification is objected to by the Examine 10)☒ The drawing(s) filed on <u>02 July 2001</u> is/are: a)[Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11)☐ The oath or declaration is objected to by the Ex	☑ accepted or b)☐ objected to drawing(s) be held in abeyance. S tion is required if the drawing(s) is o	See 37 CFR 1.85(a). Objected to. See 37 CFR 1.121(d).	
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the priority application from the International Bureau * See the attached detailed Office action for a list	s have been received. s have been received in Applica rity documents have been recei u (PCT Rule 17.2(a)).	ation No ved in this National Stage	
Attachment(s)			
Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summa Paper No(s)/Mail 5) Notice of Informa 6) Other:		

U.S. Patent and Trademark Offic PTOL-326 (Rev. 1-04)

Art Unit: 1746

DETAILED ACTION

Response to Amendment

This Office Action is responsive to the Amendment filed October 2, 2003. The rejection of claims 1-3, 8-10 & 15 –17 under the judicially created doctrine of double patenting over claims 1, 26 & 27 of 09/862,621 of copending Application No. 09/862,621, filed May 22, 2001, in view of Olsen U.S. Patent 5,518,839, is withdrawn. The rejection of claims 1-21 under 35 U.S.C. 103(a) as being unpatentable over Gan et al. U.S., Patent 6,350,546 and further in view of Peled et al., U.S. Patent 5,472,808 is overcome. The rejection of claim 22 under 35 U.S.C. 103(a) as being unpatentable over Gan et al., U.S. Patent 6,350,546 and further in view of Takami et al., U.S. Patent 6,503,657 is overcome.

The new rejections necessitated by amendment are as follows:

- Claim 27 is rejected under 35 U.S.C. 112, second paragraph, as being
 indefinite for failing to particularly point out and distinctly claim the
 subject matter which applicant regards as the invention.
- Claims 23-27, 42 & 44 are rejected under 35 U.S.C. 102(e) as being anticipated by Skotheim et al. U.S. Patent 6,482,545.
- Claims 23-26, 28, 31-33 & 42-44 are rejected under 35 U.S.C. 102(e) as being anticipated by Ochiai et al., U.S. Patent 6,569,572.

Art Unit: 1746

- Claims 1-21 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nakanishi et al., U.S. Patent 6,692,863 in view of Skotheim et al. U.S. Patent 6,482,545.
- Claim 22 rejected under 35 U.S.C. 103(a) as being unpatentable over Nakanishi et al., U.S. Patent 6,692,863 in view of Skotheim et al. U.S.
 Patent 6,482,545, as applied to claim 15 above, and further in view of Takami et al. U.S. Patent 6,503,657.
- Claims 29 & 30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ochiai et al., U.S. Patent 6,569,572, as applied to claim 23 above, and further in view of Nakanishi et al., U.S. Patent 6,692,863.
- Claims 36 & 37 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ochiai et al., U.S. Patent 6,569,572, as applied to claim 23 above, and further in view of Hamamoto et al, U.S. Patent 6,436,582.
- Claims 28,31-36 & 38-41 are rejected under 35 U.S.C. 103(a) as being unpatentable over Skotheim et al., U.S. Patent 6,482,545 as applied to claim 23 above, and further in view of Takami et al., U.S. Patent 6, 503,657.

Specification

The disclosure is objected to because of the following informalities: on page 5, line 10, vanadium oxide is erroneously categorized as a metal sulfide. Appropriate correction is required.

Claim Interpretation

According to Merriam Webster's Collegiate Dictionary, a "foil" is "a very thin sheet metal". Therefore, the examiner will interpret metal sheets having a small "mm" thickness, such as 1mm, as a foil.

Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claim 27 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

 $\mbox{"$V_2$O}_5\mbox{"}$ is erroneously categorized as a metal sulfide. Appropriate correction is required.

Art Unit: 1746

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

Claims 23-27, 42 & 44 are rejected under 35 U.S.C. 102(e) as being anticipated by Skotheim et al. U.S. Patent 6,482,545.

Skotheim teaches a non-aqueous electrolyte comprising (a) one or more solvents (b) one or more ionic salts and, (c) a multifunctional monomer comprising two or more unsaturated aliphatic reactive moieties per molecule (abstract). With respect to claim 23, Skotheim teaches a battery comprising a positive electrode, negative electrode and an electrolyte with a multifunctional monomer (col. 8, lines 35-48).

Concerning claims 24 and 25, the positive electrode comprises a mixture layer and an aluminum current collector (col. 24, lines 30-45). With respect to claims 26 & 27, the cathode is vanadium oxide or a metal sulfide (col. 19, lines 50-60). With respect to claims 42 and 44, the electrolyte contains an ether (col. 9, lines 40-48) and two or more polymerized functional groups in a molecule (abstract). Therefore, the instant claims are anticipated by the prior art set forth.

Art Unit: 1746

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

Claims 23-26, 28, 31-33 & 42-44 are rejected under 35 U.S.C. 102(e) as being anticipated by Ochiai et al., U.S. Patent 6,569,572.

With respect to claims 23 & 42-44, Ochiai teaches a lithium battery comprising a positive electrode, negative electrode and electrolyte; wherein the electrolyte contains di(metha)-acrylic ester compounds (col. 2, lines 45-65). With respect to claims 24 and 25, the positive electrode comprises a mixture layer and an aluminum current collector (col. 11, lines 45-60). With respect to claim 26, the cathode active material is LiCoO₂ (col. 11, lines 50-60). With respect to claim 28, the anode comprises a current collector (11) and active material mixture(col. 11, lines 45-60). With respect to claim 31-33, the anodic active material is carbon (col. 11, lines 45-60). The instant claims are anticipated by the prior art set forth. The limitation in claim 23, with respect to the electrolyte containing a multifunctional monomer, is considered to be an inherent property of the acrylic ester as set forth in the prior art, because Ochiai employs the same acrylic ester electrolyte additive set forth by Applicant. The limitation in claim 44,

Art Unit: 1746

with respect to the multifunctional monomer having more than two polymerized function group in a molecule, is considered to be an inherent property of the acrylic ester as set forth in the prior art, because Ochiai employs the same acrylic ester electrolyte additive set forth by Applicant.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-21 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nakanishi et al., U.S. Patent 6,692,863 in view of Skotheim et al. U.S. Patent 6,482,545.

With respect to claims 1,8 & 15, Nakanishi teaches a battery comprises a positive electrode, negative electrode and a negative electrode collector plate with a two-layer structure including a copper layer and a metal layer made of a metal not forming an intermatellic compound with lithium (abstract). With respect to claims 2,3,9,10,16 & 17, the metal layer is a metal more noble than copper with respect to oxidation-reduction potential, such as nickel or chromium (col. 5, lines 40-41). In reclaims 5,6,12,13,19 & 20, the anodic material is a material capable of occluding and

releasing lithium such as graphite, coke or carbon (col. 14, lines 20-25). With respect to claims 7,14 & 21, the cathodic material is a lithium composite oxide (col. 14, lines 15-20).

Nakanishi is silent to the electrolyte containing multifunctional monomers (claims 1,8 & 15) or synthesizing the polymer at 95°C or lower (claims 4,11 & 18).

Skotheim teaches that it is conventional to employ multifunctional monomers in electrolytes to improve safety of the cell by rapidly polymerizing at elevated temperatures to increase the viscosity and internal resistance of the electrolyte (abstract).

Therefore, the invention as a whole would have been obvious to one having ordinary skill in the art at the time the instant invention was made, because even though Nakanishi does not teach electrolytes containing multifunctional monomers, Skotheim teaches that multifunctional monomers improve safety of the cell by rapidly polymerizing at elevated temperatures to increase the viscosity and internal resistance of the electrolyte.

With respect to the collector layer of Nakanishi being a foil, the thickness of the collector plate is 1 mm (See Table 10), and therefore, by definition, is a foil.

With respect to claims 4,11&18, the claims are product-by-process claims, that require polymerizing the polymer compound at 95° C or lower. Even though product - by process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not

depend on its method of production. If the product in the product - by - process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." In re Thorpe, 227 USPQ. In the instant case, even though the electrolyte was made by different processes, claims 4,11 & 18 are unpatentable because it appears that the final product made of Nakanishi in view of Skotheim is the same as the subject invention, unless Applicant's can show that the process materially changes the final product.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claim 22 is rejected under 35 U.S.C. 103(a) as being unpatentable over

Nakanishi et al., U.S. Patent 6,692,863 in view of Skotheim et al. U.S. Patent 6,482,545,

as applied to claim 15 above, and further in view of Takami et al. U.S. Patent 6,503,657.

Nakanishi in view of Skotheim teach a battery comprising a multifunctional monomer as described herein above.

Nakanishi is silent to the casing comprising a polymer compound film, a metal film, and a polymer compound film laminated in that order.

Art Unit: 1746

Takami teaches that it is conventional to employ protective layers on both surfaces of the metal film casing of a nonaqueous lithium battery (col. 11, lines 1-5). The protective layers prevent the metal casing from being corroded by the nonaqueous electrolyte (col. 11, lines 5-10).

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to employ the protective layers assembly of Takami in the cell of Nakanishi, in order to prevent the metal casing from being corroded by the nonaqueous electrolyte.

With respect to the collector layer of Nakanishi being a foil, the thickness of the collector plate is 1 mm (See Table 10), and therefore, by definition, is a foil.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 29 & 30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ochiai et al., U.S. Patent 6,569,572, as applied to claim 23 above, and further in view of Nakanishi et al., U.S. Patent 6,692,863.

Art Unit: 1746

Ochiai teaches a battery comprising a multifunctional monomer as described hereinabove. The disclosure includes a negative electrode and current collector (col. 11, lines 50-60).

Ochiai is silent to a collector layer comprising a copper foil covering a metal wherein the metal is not copper and does not form an alloy with lithium (claims 29 & 30).

Nakanishi teaches that it is conventional to employ negative current collectors comprising copper covering a metal that does not alloy with lithium (abstract), in order to improve current collector efficiency of the negative electrode (col. 3, lines 25-30).

Therefore, the invention as a whole would have been obvious to one having ordinary skill in the art at the time the instant invention was made, because even though Ochiai does not teach a collector layer comprising a copper foil covering a metal, wherein the metal is not copper and does not form an alloy with lithium, Nakanishi teaches negative current collectors comprising copper covering a metal that does not alloy with is beneficial to improve current collector efficiency of the negative electrode.

With respect to the collector layer of Nakanishi being a foil, the thickness of the collector plate is 1 mm (See Table 10), and therefore, by definition, is a foil.

Art Unit: 1746

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 36 & 37 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ochiai et al., U.S. Patent 6,569,572, as applied to claim 23 above, and further in view of Hamamoto et al, U.S. Patent 6,436,582.

Ochiai teaches a battery comprising a multifunctional monomer as described hereinabove. The disclosure includes a negative electrode comprising carbonaceous active material (col. 11, lines 50-60).

Ochiai is silent to an active material such as tin oxide (claims 36 & 37).

Hamamoto teaches the functional equivalence of carbonaceous material and tin oxide as anodic material in lithium batteries.

Therefore, the subject matter as a whole would have been obvious to one having ordinary skill in the art at the time the instant invention was made because even though Ochiai does not teach tin oxide active material, Hamamoto teaches that carbonaceous material and tin oxide are art recognized equivalent materials for anodes in lithium batteries, and therefore, one having ordinary skill in the art would have substituted one active material for the other.

Art Unit: 1746

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 28,31-36 & 38-41 are rejected under 35 U.S.C. 103(a) as being unpatentable over Skotheim et al., U.S. Patent 6,482,545 as applied to claim 23 above, and further in view of Takami et al., U.S. Patent 6, 503,657.

Skotheim teaches an electrolyte comprising a multifunctional monomer as described hereinabove. With respect to claims 31,36 & 38, the anode contains a lithium intercalated polyacetylene, polyphenylenes or polypyrrole. With respect to claims 32-33, the anode material may be selected from lithium intercalated carbon and lithium intercalated graphite (col. 21, lines 5-20). Regarding claims 34-35, the anodic lithium-aluminum alloy satisfies $D_s E_t Li_u$, when t=0 (col. 21, lines 15-20). With respect to claims 39-41, the anode material includes lithium metal, lithium-tin or lithium-aluminum alloys (col. 21, lines 5-20).

Skotheim does not expressly disclose the anode having a current collector.

Takami teaches that it is conventional to employ current collectors to carry active material (col. 5, lines 33-35).

Art Unit: 1746

It would have been obvious to one of ordinary skill in the art at time the instant invention was made to employ the current collector of Takami in the anode of Skotheim, to collect current generated by the active material, support and provide structural integrity to negative electrode.

Response to Arguments

The double patenting rejection of instant claims 1-3, 8-10 & 15 –17 over claims 1, 26 & 27 of 09/862,621 of copending Application No. 09/862,621, is withdrawn due to the terminal disclaimer received October 2, 2003. The rejection of claims 1-21 as being obvious of Gan '546 in view of Peled '808, is overcome, because the references are silent to an electrolyte including a radically-polyermized monofunctional moner, multifunctional monomer or mixtures thereof. The rejection of claim 22 as being obvious of Gan '546 in view of Takami '657, is overcome, because the references are silent to an electrolyte including a radically-polyermized monofunctional moner, multifunctional monomer or mixtures thereof.

Art Unit: 1746

Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the Examiner should be directed to Monique Wills whose telephone number is (571) 272-1309. The Examiner can normally be reached on Monday-Friday from 8:30am to 5:00 pm.

Art Unit: 1746

If attempts to reach Examiner by telephone are unsuccessful, the Examiner's supervisor, Randy Gulakowski, may be reached at 571-272-1302. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Mw

03/30/04

BRUCE F. BELL
PRIMARY EXAMINER
GROUP 1746